H= 3287 mm / 129 in



## **CNC 5 AXIS SAWJET ORBIT A5**

This is a very advanced and versatile stone cutting machine, this CNC Sawjet & bridge saw has a lot of features and capabilities: 5 interpolated axis, vacuum manipulator system for parts movement during automatic cut process, on-board camera, The high-precision laser probe and perimeter probe enable the machine to process the stone more accurately, tilting table up to 85°(optional), waterjet 5 axis and more.

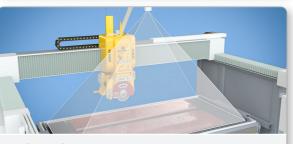




5 Axis cutting head



Waterjet 5 axis



On-board camera



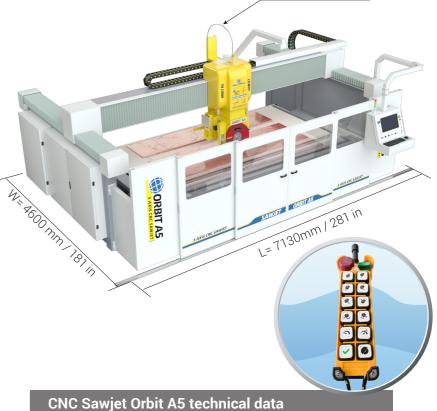
Vacuum manipulator system



Tilting table up to 85°



Laser probe & Perimeter probe & Blade probe



## CNC Sawjet Orbit A5 technical data

Linear axis travel (X-Y-Z)	4440-2800 -380 mm/175 -110 -15 in
Rotary axis travel (B-C-V)	90° - 540° - 60°
Max. linear speed (X-Y-Z)	50-50-8 m/min / 164-164-26 ft/min
Max. rotation speed (B-C)	3600°/min
Sawjet table size	4410×2100 mm/174×82.7 in
Max. cut thickness vertical	150 mm/5.9 in
Blade diameter	300-500 mm/12-20 in
Cutting disc hole diameter	50 mm/1.96 in
Cutting disc flange diameter	200 mm/7.87 in
Electric spindle power	15 kW(S1)
Max. spindle rotation	9000 rpm
Air pressure required	7 bar
Sawjet water pressure required	2 bar
Water consumption for blade cooling	g 25-35 l/min or 6.5-9.2 gal/min
Water consumption for finger bit coo	ling 5-10 l/min or 1.3-2.6 gal/min
Water consumption for waterjet	5 l/min or 1.3 gal/min
Water consumption for slab washing	15-24 l/min or 4-6.5 gal/min
/acuum cups	8 number
Vacuum lift capacity	500 kg/1100 lbs
Overall dimensions	7130×4600×3287 mm/281×181×129 in
Max. Install power	20 kW +18 kW (waterjet pump)
Total weight	10000 kg/22046 lbs